Characterization of Amaranth (Amaranthus

Hypocondriacus) Starch

Ritu Sindhu Department of Food Technology, GJUS&T, Hisar -125001 (Haryana), India Bhupendar Singh Khatkar Department of Food Technology, GJUS&T, Hisar -125001 (Haryana), India

Abstract - Grain amaranth (Amaranthus hypocondriacus) is a pseudo- cereal and starch is its major component which plays an important role in the functional and technological properties of end-use food products. In the present study starch was isolated from the grain amaranth and analysed for its physicochemical, thermal and pasting properties. Chemical composition of starch included very small level of protein, fibre, fat and ash content which indicated high purity of extracted starch. SEM observation revealed that granules were polygonal shaped, extremely small in size and surface was smooth with no fissures. Results of color starch meet consumers demand due to high luminosity. Decreasing trend was noticed in paste clarity during storage. High oil absorption capacity was observed than water absorption capacity of starch. DSC demonstrated a wide gelatinization temperature range. High viscosity, swelling power and solubility of starch indicated its wide applicability in food industry as functional ingredient.

Keywords- Amaranth; starch; functional; SEM; DSC; RVA

1. INTRODUCTION

Starch is the major reserve polysaccharide in plants and is a valuable functional ingredient in the food industry. The physicochemical and functional characteristics that are imparted by starch to the aqueous system in various food applications vary with the biological origin (Svegmark and Hermansson, 1993). Cereal grains such as maize, rice and wheat and tubers are the significant sources of starch. Due to its growing demand current starch research is focussed on searching the new starch sources with diverse physicochemical and functional characteristics that give them a broad range of potential industrial uses. Amaranth (Amarnathus spp.) is a promising new starch source as it is rich in carbohydrates and identified as a major potential crop by National Academy of Sciences, US (1985). . Many potential food applications such as stabilizers, thickeners, gelling agents, etc. and non food applications like biodegradable plastics, dusting powders and cosmetics of amaranth starches have been noticed (Breene, 1991; Choi et al, 2004). Starch of amaranth is becoming an important constituent of different food products, such as gravies, sauces, breakfast cereals, muffins, cookies, snacks, pastas, and health foods because of its unique composition (Teli et al, 1996). Starch, mainly located in perisperm, is the major component in amaranth grain accounting for 48-69 g/100g of its weight, depending on the species, the properties of starch will dominate the characteristics of their products (Teutonico and Knorr, 1985). Due to its extremely small granules of 0.75-3µm in diameter, amaranth starch has

gained attention for food applications. It is characterized as low amylose starch and consists of 92–95% amylopectin, which in turn provide excellent freeze/thaw stability. Swelling power and solubility of starch has been used to demonstrate differences between various types of starches (Crosbie, 1991). High clarity and good gel strength of starch are important properties increasing utilization of starch in processed food products. The process of gelatinization is energy absorbing than can be monitored through Differential Scanning Calorietry (DSC) which has been used for analysis of starch (Freitas et al. 2004). Analysis of thermal properties of starch can provide the important information to direct the processing and the utilization of starch. It is generally accepted that swelling of granules increase the viscosity during heating of starch in water. The properties of the swollen granules and the soluble materials leached out from the granules are cooperatively ruling the viscosity parameters during pasting (Doublier et al, 1987). Enhanced understanding of the properties of starch can present the important information to direct the processing and the application of starch. Although lots of studies have been carried out on starch systems, few studies have been done on starch of amaranth. Thus, the present investigation focuses on physicochemical, thermal, pasting behaviour analysis of amaranth starch in order to identify its potential application as food ingredients.

2. MATERIALS AND METHODS

2.1 Materials

Grains of amaranth (*Amaranthus hypocondriacus*) of cultivar VL-44 used in this study were procured from National Bureau of Plant Genetic Resources Regional Station, Shimla, India. The grains were screened to remove foreign matter and stored in sealed container at room temperature previous to their use. The flour were prepared by grinding seeds on laboratory mill and stored in polyethylene bags at 10°C.

2.2 Starch isolation

Starch was isolated from amaranth grains by following the alkaline steeping method (Choi et al, 2000) and stored in polythethylene bags at room temperature till further analysis. Grains were steeped in 0.25% aqueous NaOH solution for 18 hours at room temperature and stirred 3-4 times during this period. After steeping, the grains were washed 2-3 times with distilled water and ground in a blender at full speed for 2 min. Slurry was filtered step

ISSN: 2278-0181 Vol. 5 Issue 06, June-2016

Swelling Power = $\frac{\text{Wt of sediment paste x 100}}{\text{Wt of sample on dry basis x (100 - } \% \text{ solubility})}$

wise through 100 mash (150 μ m), 270 mesh (53 μ m) and 400 mesh (38 μ m) sieves. The starch was isolated from the filtrate by centrifugation at 25,000g for 20 min. The supernatant was discarded, and the top yellowish layer of protein was removed. This step was repeated to obtain a white starch layer. The starch layer was resuspended in distilled water, shaken and centrifuged as described above. Thereafter, the isolated starch was dried in hot air oven at below 40°C for 8- 10 hours and stored at room temperature in sealed container.

Transmittance of paste (%)

2.3 Chemical composition

Light transmittance (%) of pastes from starch was measured by method of Perera and Hoover (1999) with slight modifications. Aqueous suspension (1%) of starch was heated in water bath at 90°C for 1hour with constant stirring. The suspension was cooled to room temperature. Samples were stored for 5 days at refrigeration temperature and transmittance was measured at an interval of 24 hour for 5 days at 640 nm against a water blank using GENESYS 10S UV–VIS Spectrophotometer (Thermo Fisher Scientific, 81 Wyman Street Waltham, MA USA).

Starch was estimated for moisture, crude fat, crude fibre, ash and protein (N x 6.25) content by employing the standard methods (AOAC, 1990). The amylose level was determined according to modified methods of Williams et al (1970). The standard curve used for amylose was Y = 0.0089X + 0.0528 (r = 0.99), where X = 0.0089X + 0.0528 (r = 0.99), where X = 0.0089X + 0.0528 (r = 0.99), where X = 0.0089X + 0.0528 (r = 0.99), where X = 0.0089X + 0.0528 (r = 0.99), where X = 0.0089X + 0.0528 (r = 0.99), where X = 0.0089X + 0.0528 (r = 0.99), where X = 0.0089X + 0.0528 (r = 0.99), where X = 0.0089X + 0.0528 (r = 0.99), where X = 0.0089X + 0.0528 (r = 0.99), where X = 0.0089X + 0.0528 (r = 0.99), where X = 0.0089X + 0.0528 (r = 0.99), where X = 0.0089X + 0.0528 (r = 0.99), where X = 0.0089X + 0.0528 (r = 0.99), where X = 0.0089X + 0.0528 (r = 0.99), where X = 0.0089X + 0.0528 (r = 0.99), where X = 0.0089X + 0.0528 (r = 0.99), where X = 0.0089X + 0.0528 (r = 0.99), where X = 0.0089X + 0.0528 (r = 0.99), where X = 0.0089X + 0.0528 (r = 0.99), where x = 0.008

Bulk density and Least gelation concentration

2.4 Hunter color parameters

Bulk density of starch was determined as per the method described by Balandran Quintana et al (1998). Sample (10g) was put in measuring cylinder, tapped 8-10 times from a particular height and volume of sample was noticed. Bulk density was measured as weight of sample per unit volume. For determination of least gelation concentration the method describe by Mishra and Rai (2006) was followed with slight modifications. Solutions (5ml) of different concentration of starch (1-10 % w/v) in test tubes were heated at 90°C in water bath for 1hour, cooled immediately in ice chilled water bath and kept overnight at 4°C. The gelation was confirmed by inverting the test tubes.

Color of starch was measured using Ultra Scan VIS Hunter Lab (Hunter Associated Laboratory Inc., Raston Va., U. S. A.). The system determines the L^* , a^* and b^* values , where L^* represents lightness and darkness; a^* represents the opposition between green and red color ranging from positive (red) to negative (green) values; and b^* is the yellow/blue opposition also ranging from positive (yellow) to negative (blue) values.

2.6 Scanning electron microscopy

2.5 Functional properties
Water and oil absorption capacity

The granule morphology of starch sample was observed in a scanning electron microscope (SEM). The sample was mounted on an aluminium stub using a double sided copper tape and coated with gold in sputter coater. The samples were examined at magnification of 2000X at an accelerated voltage of 10kV.

Method of Ige et al (1984) was used for determination of water absorption capacity (WAC) and oil absorption capacity (OAC) of starch. A suspension of 1.5g of sample in 10 ml distilled water was agitated 4 times allowing 10 min resting periods between each mixing and centrifuged at 3250 rpm for 25 min. The supernatant was decanted and tubes were air dried and weighed. For determination of oil absorption capacity (OAC), 3ml refined groundnut oil was added to 0.5g of sample and stirred for 1 min. After resting period of 30 min at room temperature, the tubes were centrifuged at 3200 rpm for 25 min. The volume of unabsorbed oil was determined.

2.7 Pasting properties

Swelling power and solubility

Pasting properties of starch were determined using a Rapid Visco Analyser (Perten Instruments, Australia). Starch (3 g, 14% moisture basis) was mixed with calculated amount of double deionised water in the RVA sample canister. The slurry was manually homogenized using plastic paddle to stay away from lump formation before RVA run. A programmed heating and cooling cycle was used where the samples were held at 50°C for 1 min, heated to 95°C in 3.30 min, held at 95°C for 3 min before cooling to 50°C in 3.30 min and holding at 50°C for 2 min. The mixture was stirred at a constant speed of 160 rpm during the test. A RVA plot of viscosity (cP) versus time (s) was used to determine peak viscosity (PV), trough viscosity (T), breakdown viscosity(BD), final viscosity (FV), set back (SB), peak time (P time) and pasting temperature (P temp).

Starch sample (4 g) was heated for 1 hour with 40 ml of water at 90°C. Lump formation was prevented by stirring. The dispersion was centrifuged at 5,000 rpm for 10 min. Starch sediment was weighed and supernatant was carefully taken in pre-weighed petri dish and dried to constant weight in drying oven at 100°C. The residue obtained after drying of supernatant represented the amount of starch solubilised in water (Subramanian et al, 1994; Raina et al, 2006). Swelling power was calculated by using following formula-

2.8 Thermal properties

Thermal properties were analysed using a Differential Scanning Calorimeter 2920 (TA Instruments, New Castle, DE, USA) according to Bao et al (2004) with some

medications. Starch (6.0 mg, db) was weighed into an aluminium pan and 6µl distilled water was added. The pan was hermetically sealed and equilibrated at room temperature for 1 h, then heated at the rate of 10° C/min from 30° C to 120° C with an empty sealed pan as a reference. Parameters such as onset (To), peak (Tp), conclusion (Tc) temperature and enthalpy (Δ H) of gelatinisation were determined by software provided in the system.

3. RESULTS AND DISCUSSION

The chemical composition and functional properties of amaranth starch are presented in Table 1. Levels of components such as protein, fat, fibre and ash were very less in starch and which are in consistent with the observation of earlier studies (Mundigler, 1998; Choi et al, 2004). Proteins and fibres are removed during starch isolation process. Only starch bound fat could not be removed during isolation process. Additionally the presence of polar lipids interacted with proteins cannot be

ruled out (Kikugawa et al, 1981). Minerals were lost during washing of starch pallets. A smaller amount of moisture content was noticed in starch, which might be due to longer period of drying after extraction, and that was in ranges generally accepted for dry products in order to obtain desirable shelf life and other conventional starches (Sriroth et al, 2000). Amylose content is an important factor affecting functional properties like swelling power and solubility of starch. The fraction of amylose in starch was 7.24%, comparable with the corresponding result of 7.8% for amaranth starch reported in by Qian et al, (1999); and much lower than the amylose content of cereal, root, tuber and legume starches. But Lorenz (1981) and Menegassi et al (2011) even reported the amylose content in amaranth starch to be as low as 0.2% and 0.3%, therefore referred amaranth starch to waxy starch. The chemical composition is a simple and convenient way of illustrating the purity of the starch extracts whereby lower contents of other components (protein, fat, ash, fiber) are highly desirable and which could be noticed in present study.

TABLE 1. Chemical composition and functional properties of amaranth starch

Moisture Content (%)	3.7±0.6	Swelling Power (g/g)	13.6±1.54
Protein (%)	0.86±0.28	Solubility (%)	76.33±0.41
Crude fibre (%)	0.07±0.01	Water Absorption Capacity (%)	119.66±13.50
Crude fat (%)	0.64±0.04	Oil Absorption Capacity (%)	146±18.33
Ash Content (%)	0.33±0.03	Bulk Density (g/ml)	0.69±0.01
Amylose Content (%)	7.24±0.22	Least Gelation concentration (%)	24±0

Values expressed as mean \pm SD (n=3).

The water absorption capacity (WAC) is the ability of starch is to hold water against gravity wherein proteins and carbohydrates enhance the WAC of starch by providing hydrophilic parts like polar and charged side chains (Pomeranz, 1985). Water absorption capacity of starch was 119.66%, which was lower than the findings of Choi et al, (2004) recorded 130.7% for amaranth starch. Higher value of water absorption capacity (145.6%) of amaranth starch was observed by Lorenz and Collins (1990). OAC is due to interactions between the non-polar amino acid side chains and hydrocarbon chains of lipid determine mouth-feel and flavour retention of products. Value of OAC for amaranth starch was 146%, which was comparable with the results of Pachelo de Delahaye (1987) noticed 150% but lower than that reported (35%) by Adeniyi and Obatolu (2014) for amaranth starch. Overall trend of lower value of water absorption than oil absorption capacity in present study was similar to the trend noticed by Shimelis et al (2006) for bean starches. Swelling power and solubility can be utilized to measure the extent of interaction between starch chains, within the amorphous and crystalline domains of the starch granule (Ratnayake et al, 2002). Furthermore, it is influenced by amylose and amylopectin characteristics (Chan et al, 2009). Swelling Power of starch was 13.6g/g which was found to be higher than starches of other sources like banana, lotus stem and sweet potato but comparable to wheat and some varieties of corn (Kaur et al, 2011; Sandhu

and Singh, 2006); it might be due to higher amylopectine in amaranth starch comparing with other starches. Solubility of starch was 76.33% which was in agreement with results of Kong et al (2009) observed 85-91% for different cultivars of A. Hypochondricus starch. Least gelation concentration is the index of gelation properties which depends on the amount of starch and pasting properties of starch. Least gelatiton capacity was found to be 24% for starch. Gelation properties are interrelated to water absorption capacities hence the good water absorption capacity recorded for starch could explain the good gel formation capacity. Bulk density of starch was 0.69g/ml which indicated that starch would serve as good thickeners in food products. The effect of storage on paste clarity of amaranth starch is represented in Table 2. Transmittance of starch paste was found to decrease with progressive storage at refrigeration temperature. The swelling of granules, granule remnants, leached amylose and amylopectine, molecular weight and chain lengths of amylose and amylopectine have been reported to vary with granule size, which ultimately leads to turbidity development and decreased transmittance in starch paste during refrigerated storage (Perera and Hoover, 1999). Decrease in transmittance with refrigeration storage was noticed in paste of corn starch by Sandhu and Singh (2007).

Vol. 5 Issue 06, June-2016

TABLE 2. Pasting properties of starch and effect of storage on paste clarity of amaranth starch

RVA parameters		Paste clarity	
Peak Viscosity (cP)	1212.66±187.44	Storage period (Days)	Transmittance (%)
Trough Viscosity (cP)	846±101.20	0	11.31±0.2
Breakdown viscosity (cP)	371.66±88.28	1	10.12±0.15
Final Viscosity (cP)	1032.33±124.50	2	9.89±0.31
Setback Viscosity (cP)	186.33±23.45	3	9.38±0.7
Peak Time (min)	3.9±0.03	4	9.15±0.23
Pasting temperature (°C)	75.15±0.05	5	8.92±0.12

Values expressed as mean \pm SD (n=3).

Pasting properties of starch of amaranth are depicted in Table 2. Starch is widely applied in the food industry partially due to viscosity change of starch paste during heating and cooling. The pasting curve represents changes in behaviour of paste viscosity of starch with change in temperature and mainly varies with characteristics of starch. Increase in viscosity during heating may be attributed to the swelling of granules, as a result of loss of crystalline order and absorption of water (Bao and Bergman, 2004). Pasting temperature of starch was 75.15°C, that was in consistent with the reported data, which were 75.7°C and 75.1°C for amaranth starch determined by Kong et al (2009) and Lee et al (1999) respectively. The point of maximum swelling of starch granules is indicated by peak viscosity. Break down

viscosity is the measure of resistance of gel to disintegrate at high temperature. Peak viscosity (1212.66cP) and break down viscosity (371.66cP) of starch were lower than that reported (1662Cp and 870cP) by Qian and Kuhn (1999) for amaranth starch. Lower break down visosity of starch represents greater resistance to shear thinning and high stability of paste. Final viscosity represents the ability of starch to form a viscous paste, was found to 1032.33cP for starch. Increase in final viscosity might be due to the aggregation of amylose molecules (Miles et al, 1985). Set Back viscosity of starch is the measure of syneresis upon cooling of cooked paste and it was 186.33cP in present investigation. Comparatively higher SB was noticed in earlier studies (Choi et al, 2004; Kong et al, 2009) and) for amaranth starch.

TABLE 3. Thermal properties, color parameters of starch and size of amaranth starch granules

Thermal properties		Color parameters	
Onset temperature (°C)	64.10±1.20	L*	101.94±0.26
Peak temperature (°C)	75.9±0.4	a*	-0.06±0.0
Conclusion temperature (°C)	89.1±1.0	b*	1.43±0.02
ΔH (J/g)	15.1±0.5	Diameter(µm)	1.33±0.26

Values expressed as mean \pm SD (n=3).

One of the most important characteristics that can decide successful applications of functional ingredients in different food products is color and clarity. The colour of starch due to the presence of polyphenolic compounds, ascorbic acid and carotene has impact on its quality. Any

pigmentation in the starch is carried over to the final product. This reduces the quality, hence acceptability of starch product (Galvez and Resurreccion, 1993). The L* value of starch was 101.94 which indicated high luminosity of starch. Negative a* value of starch was indicative of

presence of green tint. Positive b* value indicated presence of yellow components in starch. Thus, in this investigation color of amaranth starch meet consumer preference due to high whiteness and low chroma values which are desired properties of starch. Differential scanning calorimetric studies of amaranth starch provided transition temperatures (T₀, T_P, T_C) and gelatinization enthalpy (ΔH) of starch of amaranth which are shown in Table 3. The gelatinization temperature of starch was (64.10°C). The peak temperature for starch (75.9°C) was slightly higher than paste temperature obtained by RVA (75.1°C). Present investigation agreed with the study of Kong et al (2009) reported peak temperature ranged from 68°C to 78°C and onset temperature from 63°C to 72°C for fifteen cultivars of amaranth. During DSC analysis the transformed proportion of starch is reflected by the area under the endothermic peak, representing the enthalpy change (ΔH). The enthalpy of gelatinization of starch was (15.1 J/g) in the range registered in literature by other authors (Tapia-Blacido et al, 2010; Kong et al, 2009; Singh et al, 2014), however, it was quite different from other starches like wheat (3.15 J/g), corn (1.08 J/g), potato (2.32 J/g) and pea (3.09 J/g) reported by Li et al (2004). Higher value of enthalpy

change of amaranth starch could be due the presence of higher amount of amylopectine than starches of other cereals compared above. Amylopectine is considered as primary participant in crystalline region (Robin et al, 1974). Because amaranth starch, which is waxy due to rich in amylopectine, granules possess a different crystalline-amorphous structural relationship than normal starch granule. In literature higher values of ΔH for waxy starches than normal starches were reported by other authors (Stevens and Elton, 1971; Inouchi et al, 1984).

The microstructure of the starch revealed that the starch granules had a mean diameter of 1.33µm and typical micrographs show polygonal shaped granules (Fig. 1) with no fissures in the surface. The size and shape of granules were in agreement with previous reports (Radosavljevic et al, 1998; Choi et al, 2004; Kong et al, 2009). This is in agreement with Parades- Lopez (1994) who also suggested that amaranth starch can be utilized as excellent dispersion or coating material due to its large surface area per unit weight. The smooth surface of granules indicated that the activity of amylase was low in the seeds and no other isolation factors damaged the particles.

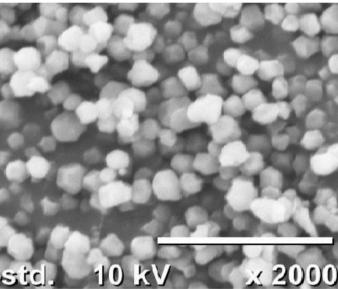


Fig. 1 Scanned image of starch granules of amaranth (X2000)

4. CONCLUSION

physicochemical properties functional and characteristics of amaranth starch propose that it may have broad possibilities as an ingredient in food systems and other industrial application. Lower level of protein, crude fibre and ash content in starch confirmed the purity of starch. Wide range of gelatinization temperature range, good swelling power, solubility and water absorption capacity noticed for starch which makes it potentially useful in products subject to high temperatures. High clarity of starch paste suggests that it gives shine and opacity to the product. High luminosity noticed in starch is a most desirable property in food industry. Granules of amaranth starch were polygonal in shape and can find wide applications in food and non-food industries due to its extremely small size. Future work is necessary to characterise fine structures of amaranth starch of different origin and analyse their relationships with various properties of starch.

5. REFERENCES

- [1] Adeniyi, P. O., and Obatolu, V. A. (2014). Effect of germination temperature on the functional properties of grain amaranthus. American J Food Sci Technol. 2 (2): 76-79
- [2] AOAC. (1990). Official Methods of Analysis, 15th edn. Washington, DC: Association of Official Analytical Chemists.
- [3] Bao, J. S., Kong, X. L., Xie, J. K., and Xu, L. J. (2004). Analysis of genotypic and environmental effects on rice starch. 1. Apparent amylose content, pasting viscosity, and gel texture. J. Agric. Food Chem. 52: 6010–6016.
- [4] Bhavsar G. J., Sawate, A. R., Kshirsagar R. B. and Chappalwar, V. M. (2013). Studies on Physico-Chemical Characteristics of Buckwheat and Its Exploration in Bread as Functional Food. Int. J. Eng. Res. Technol. 2(1): 3971-3980.

- [5] Breene, W. (1991). Food uses of grain amaranth. Cereal Foods World. 36: 426–429.
- [6] Chan, H. T., Bhat, R., and Karim, A. A. (2009). Physicochemical and functional properties of ozone-oxidized starch. J. Agric. Food Chem. 57: 5965–5970.
- [7] Chauhan, A and Singh, S. (2013). Influence of germination on physico-chemical properties of Amaranth (Amaranthus spp.) flour. Int. J. Agri. Food Sci. Technol. 4 (3): 215-220.
- [8] Chibuzo, I. M. (2012). Physicochemical and retrogradation characteristics of modified sweet potato (*Ipomoea batatas* L (Lam)) starch. J Agric Food Tech. 2: 49-55.
- [9] Choi, C. R., Choi, H. J., Kim, S. R., Lee, J. H. and Shin, M. S. (2000). Comparison of characteristics of amaranth starches isolated from five cultivars grown in Korea. Korean J. Food Sci. Technol. 32: 252–257.
- [10] Choi, H., Kim, W. and Shin, M. (2004). Properties of Korean amaranth starch compared to waxy millet and waxy sorghum starches. Starch/Stärke. 56: 469–477.
- [11] Crosbie, G. B. (1991). The relationship between starch swelling properties, paste viscosity and boiled noodle quality in wheat flours. J Cereal Sci. 13: 145-150.
- [12] Doublier, J. L., Llamas, G. and Meur, L. M. (1987). A rheological investigation of cereal starch pastes and gels. Effects of pasting procedures. Carbohyd Polym. 7: 251-275.
- [13] Freitas, R. A., Paul, R. C., Feitosa, J. P. A., Rocha, S. and Sierakowski, M. R. (2004). Amylose contents rheological properties and gelatinization kinetics of yam (Dioscorea alata) and cassava (Manihot utilissima) starches. Carbohyd Polym. 55: 3-8.
- [14] Glavez, F. C. F. and Resureccion, A. V. A. (1993). The effects of decortications and method of extraction on the physical and chemical properties of starch from mung bean (Vigna radiate L. Wilcze). J. Food Process Preservat. 17: 93-107.
- [15] Ige, M. M., Ogunsua, A. O., and Oke, O. L. (1984). Functional properties of proteins of some Nigeria oil seeds, conophor seed and three varieties of melon seeds. J. Agric. Food Chem. 32: 822-825.
- [16] Inouchi, N., Glover, D. V., Sugimoto, Y. and Fuwa, H. (1984). Developmental changes in starch properties of several endosperm mutant of maize. Starke. 36: 8.
- [17] Jane, J. L., Chen, Y. Y., Lee, L. F., McPherson, A. E., Wong, K. S., and Radosavljevic, M., (1999). Effects of amylopectin branch chain length and amylose content on the gelatinization and pasting properties of starch. Cereal Chemistry. 76: 629–637.
- [18] Kaur, M. and Singh, N. (2007). Characterization of protein isolates from different Indian chickpea (Cicer arietinum L.) cultivars. Food Chem. 102: 366–74.
- [19] Kong, X. L., Bao, J. S. and Corke, H. (2009). Physical properties of Amaranthusstarch. Food Chem. 113: 371–376.
- [20] Kumoro, A. C., Retnowati, D. S., Budiyati, C. S., Manurung, T., and Siswanto. (2012). Water Solubility, Swelling and Gelatinization Properties of Raw and Ginger Oil Modified Gadung (Dioscoreahispida Dennst) Flour. Res. J. Applied Sci. Eng. Technol. 4(17): 2854-2860.
- [21] Lee, J. H., Kim, S. R., Song, J. Y. and Shin, M. S. (1999). Comparison of physicochemical properties of amaranth starch with other waxy cereal starches. Korean J. Food Sci. Technol. 31: 614– 618.
- [22] Li, S., Zhang, Y., Wei, Y., Zhang, W. and Zhang, B. (2014). Thermal, Pasting and Gel Textural Properties of Commercial Starches from Different Botanical Sources. J Bioprocess Biotech. 4: 161
- [23] Li-Chan, E. Y. C. and Ma C. Y. (2002). Thermal analysis of flaxseed (Linum sitiatissimum) protein by differential scanning calorimetry. Food Chem. **77**: 495-502.
- [24] Lorenz, K. and Collins, F. (1990). Quinoa starch—Physicochemical properties and functional characteristics. Starch/Stärke. 42: 81–86.
- [25] Mbougueng, P.D., Tenin, D., Scher, J. and Tchiegang. (2008). Physicochemical and functional properties of some cultivars of Irish potato and cassava starches. J. Food Tech. 6(3): 139-146.
- [26] Menegassi, B., Pilosof, A. M. R. and Areas, J. A. G. (2011). Comparison of properties of native and extruded amaranth (Amaranthus cruentus L.- BRS Alegria) flour. LWT- Food Sci.Technol. 44:1915-1921.
- [27] Miles , M. J., Morris, V. J. and Ring, S. G. (1985). Gelation of amylose. Carbohydr Res. 135: 257.

- [28] Mishra, S. and Rai, T. (2006). Morphology and functional properties of corn, potato and tapioca starches. Food Hydrocolloids. 20(5):557-566.
- [29] Montgomery, E. M. and Senti, F. R. (1958). Separation of amylose from amylopectin of starch by extraction- sedimentation procedure. J. Polym. Sci. 28: 1–9.
- [30] Mundigler, N. (1998). Isolation and Determination of Starch from Amaranth (Amaranthus cruentus) and Quinoa (Chenopodium quinoa). Starch-Stärke. 50(2-3): 67–69.
- [31] National Academy of Sciences (1985). Amaranth: modern prospects for an ancient crop. Washington. DC
- [32] Nierle, W. and Bayad, E. I. (1990). Lipids and rheological properties of starch. Part I: The effect of fatty acids, monoglycerides and monoglyceride ethers on pasting temperature and viscosity of wheat starch. Starch/Starke. 42: 268–270.
- [33] Pacheco de Delahaye E. (1987). Effect of temperature on the functional properties of amaranth seed flour. Amaranth Newsletter.1: 45-52
- [34] Parades-Lopez, O. (1994): Amaranth carbohydrate, in Amaranth Biology, Chemistry and Technology (Ed. O. Parades-Lopez) CRC Press, Boca Raton.
- [35] Perera, C., and Hoover, R. (1999). Influence of hydroxypropylation on retrogradation properties of native, defatted and heat-moisture treated potato starches. Food Chem. 64:361–375.
- [36] Pomeranz, Y. (1985). Functional properties of food components. Academic press: Orlando, FL.
- [37] Qian, J. Y., and Kuhn, M. (1999). Characterization of amaranthus cruentus and chenopodium quinoa starch. Starch-Stärke. 51: 116– 120
- [38] Radosavljevic, M., Jane, J., & Johnson, L. A. (1998). Isolation of amaranth starch by diluted alkaline-protease treatment. Cereal Chemistry. 75: 212–216.
- [39] Raina, C. S., Singh, S., Bawa, A. S. and Saxena, D. C. (2006). Rheological properties of chemically modified rice starch model solutions. J. Food Process Eng. 29(2):134–148.
- [40] Ratnayake, W. S., Hoover, R. and Tom, W. (2002). Pea starch: Composistion, structureand properties. Starch/Starke.54:217-234. Lim, S. and Seib, P. A. (1993). Preparation and pasting properties of wheat and corn starch phosphates. Cereal Chem. 70:137-144.
- [41] Sandhu, K. S. and Singh, N. (2007). Some properties of corn starches II: Physicochemical, gelatinization, retrogradation, pasting and gel textural properties. Food Chem. 101: 1499–1507.
- [42] Shevkani, K., Singh, N., Rana, J. C. and Kaur, A. (2014). Physicochemical, pasting and functional properties of amaranth seed flours: Effects of lipid removal. J. Food Sci. 79(7): 1271-1277.
- [43] Shevkani, K., Singh,N., Rana, J. C. and Kaur, A. (2014). Relationship between physicochemical and functional properties of amaranth (Amaranthus hypochondriacus) protein isolates. Int. J. Food Sci. and Technol. 49: 541–550.
- [44] Shimelis, E., Meaza, M. and Rakshit, S. (2006). Physicochemical properties, pasting behaviour and fuctional characteristics of flour and starches from improved beans (Phaseolus valgaris L.) varieties grown in East Africa. E. J. Agric. Eng. Int. 8: 1-18.
- [45] Singh, N., Kaur, S., Kaur, A., Isono, N., Ichihashi, Y., Noda, T. and Rana, J. C. (2014). Structural, thermal, and rheological properties of Amaranthus hypochondriacus and Amaranthus caudatus starches. Starch/Stärke. 66: 457–467.
- [46] Sriroth, K., Piyachomkwan, K., Wanlapatit, S. and Oastes, G.G. (2000). Cassave starch technology: The Thai experience. Starch/ Starke. 52: 439-449.
- [47] Stevens, D. J. and Elton, G. A. H. (1971). Thermal properties of starch water system. Part 1. Measurement of the heat of gelatinization by differential scanning calorimetry. Starke. 23:8.
- [48] Subramanian, V., Hoseney, R. C. and Bramel-Cox, P. (1994). Shear thinning properties of sorghum and corn starches. Cereal Chem. 71: 272–275.
- [49] Svegmark, K. and Hermansson, A. M. (1993). Microstructure and rheological properties of composites of potato starch granules and amylose: A comparision of observed and predicted structure. Food Strucuture. 12: 181-193.
- [50] Tapia-Blacido, D.R., Sobral, P. J. A. and Menegalli, F. C. (2010). Potential of Amaranthus cruentus BRS Alegria in the production of flour, starch and protein concentrate: chemical, thermal and rheological characterization. J. Sci. Food Agric. 90: 1185–1193.

Vol. 5 Issue 06, June-2016

ISSN: 2278-0181

[51] Teli, M. D., Shanbag, V., Kulkarni, P. R. and Singhal, R. S. (1996). Amaranthus paniculates (rajgeera) starch as thickener in the printing of textile. Carbohydr Polym. 3: 119–122.

- [52] Teutonico, R. and knorr, D. (1985). Amaranth: Composition, properties and application of a rediscovered food crop. Food Technol. **4**: 49-60.
- [53] Williams, P. C., Kuzina, F. D. and Hlynka, I. (1970). A rapid colorimetric procedure for estimating the amylose content of starches and flours. Cereal Chem. 47: 411–420.