

Optimization Of Ribbed Thin-Walled Structure Of Car Rim

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Abstract

Automobile industries require manufacturing vehicles at optimum cost and with greater safety. For this purpose every component of vehicle is analysed for critical conditions. In this work car rim is considered for optimization by using finite element method. The optimization is carried to minimize the weight of rim without exceeding allowable strain. The intention is to create the geometry utilizing parameters for all the variables, deciding which variables to use as design, state and objective variables to obtain an accurately converged solution. FEM software ANSYS is used for optimization of rim. If the stress & strain values are within the permissible range, then certain dimensions are modified to reduce the amount of material needed. The procedure is repeated until design changes satisfy all the criteria. For experimental verification similar type of object is used and stresses in it are calculated for set load with suitable instrumentation. Then same is calculated in Ansys software and Experimental results are compared with FEM results.

Keywords – impact factor, strain gauge, vonmises stress,

1. Introduction

As part of technological improvement, comfort and safety have become essential demands of human beings. This comes not only from market-oriented competition but also from legislation that may seek some certain standards. Cars, important feature of technological development, are widely used in daily life. It seems that mankind no longer lives without them. Therefore, these wonderful machines should be safe and economical so that people could use them safely and more people could purchase them. Since rims, on which cars move, are the most vital elements

in a vehicle, they must be designed carefully. The rims manufactured by various methods are made of either steel or cast aluminium alloys. In particular, rims made of aluminium casting alloys are more preferred because of the weight and the cost effectiveness [1].

Each part of a vehicle is certainly important for various reasons, such as safety and cost effectiveness. Therefore, some researchers have studied railroad car wheel by using rectangular elements, some have investigated rotating wheel. However significant research has also been on worked on optimum designs of different rotating discs.

The objective is to investigate the dynamic buckling characteristics of super cavitating bodies, modeled as elastic shells. The buckling loads are considered to vary periodically in time and are defined in terms of the speed of the vehicle, and period and amplitude of the oscillations. The influence of these parameters on the shell's dynamic stability is assessed through a finite element (FE) model, formulated to predict mass and stiffness properties of the considered class of shells [2]. The configurations are applied and used as means for enhancing the shells' stability. The stiffening rings have been already proposed to reduce vibrations in super cavitating vehicles resulting from their periodic impacts with the cavity water/interface (tail-slaps). The results presented indicate that the stiffening rings may be optimized in order to simultaneously achieve vibration reduction and enhanced buckling stability [2,3].

The vibration behavior of shell structure studied by many methods of analysis is has considerable engineering importance. For example, closed form

solutions for classical shell geometries under various boundary conditions have been obtained for the dynamic analysis. To study the vibration of shell structures, various structural approaches based on the finite discretization method, i. e. finite difference, finite strip, boundary element, and finite element method, have been used. In FEA variety of new finite elements have been proposed based on different structural theories in order to achieve a more accurate prediction of the structural response [4].

To put together the shell elements have a lot of practical significance. The shell element has been a great use for some of the analysis which is very typical in definition. The use of these elements enables the analysis to investigate the behavior of the structure under usual loading conditions in fluid mechanics. Hence it is taken up as analysis work.

2. Objective

The primary objective of this study is to carry out the weight optimization of a car rim by using finite element analysis. The analysis of rim shown in fig. 1 is carried out initially with the help of Ansys software. In the solution of the problem, FEM, whose meshes include quadrilateral linear elements with eight nodes is used. For experimental verification the actual testing of rim is not possible. For this purpose simple thin cylindrical component is studied experimentally. Same component is again tested in Ansys software. Since results of simple component in Ansys are matches with experimental results there for the results of rim obtained in ansys are also true. The load applied to the rim was assumed to be steady, that is, time independent. The load on rim is calculated with considering laden weight of car as 1000 kg. By calculation it is found that maximum load acting on rear wheel of car rim and its value is 270 kg at each wheel. Again since the car is a light weight therefore consider by considering impact factor 2G when wheel of car rim faces the bump during running condition.

Therefore total Force on wheel Rim = $271 \times 2 \times 9.81 = 5317 \text{ N}$.

Approximately it is considered as 5350 N load for analysis.

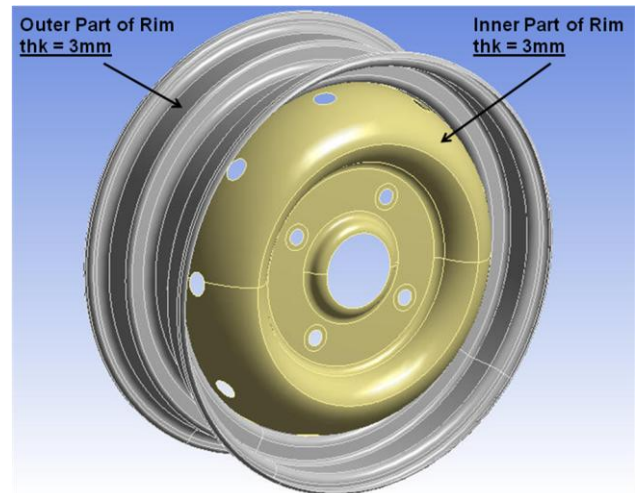


Fig. 1. 3-D model of car rim.

The mechanical properties of the rim material G-Al Si7 Mg in the norm of DIN (see the norms of A356), an aluminium casting alloy and (Si: 7.0; Mg: 0.5), were determined in a universal Instron machine by testing the specimens cut out from the rim. These properties are presented in Table 1

Table 1. Properties of the rim material

Material Properties	Value
Elasticity modulus, E	70Gpa
Poisson's ratio, η	0.34
Yield stress, σ_y	70Gpa
Hardening parameter, K	513mpa
Strain hardening exponent, n	0.545
Density, ρ	2700kg/m ³

3. FEA Analysis of Car Rim

The commercial finite element package ANSYS version 11.0 was used for the FE modeling, meshing and analysis of rim. The geometric model for the rim was created based on the drawing. Element type shell 281 was selected for, as it has a quadratic displacement behavior & is well suited to model irregular mesh [5, 6]. Then element material properties were assigned. After assigning the material properties the model was meshed by using mesh tool. The next step was the definition of the boundary conditions. All degrees of freedom are constrained at the bolting region of the rim model. The next step was the definition of the loads.

The force of 5350 N was applied on the bottom face over the angle of 80° as shown in fig.2

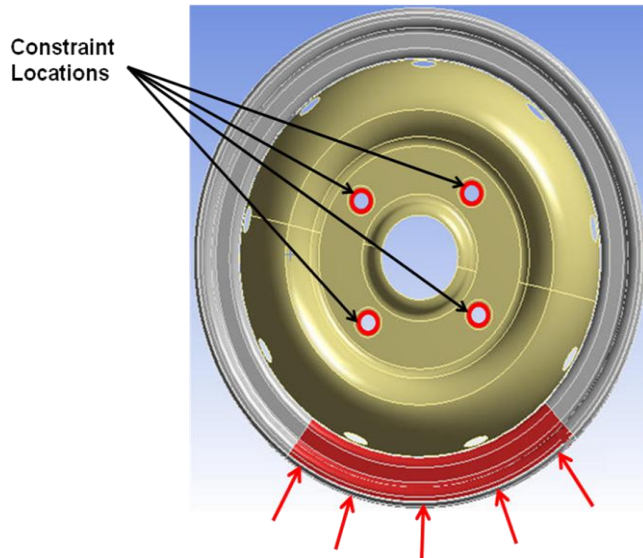


Fig. 2. Loading and boundry condition.

The static analysis of load cell was carried out. The finite element model was solved under given conditions. After obtaining the solution the results of analysis can be reviewed using post processing to determine maximum induced strain and stress and its location [7].

Different cases considered for the analysis of rim are as follows.

3.1. Stress analysis of existing car rim:-

After loading the displacement plot of rim is as shown in fig.3

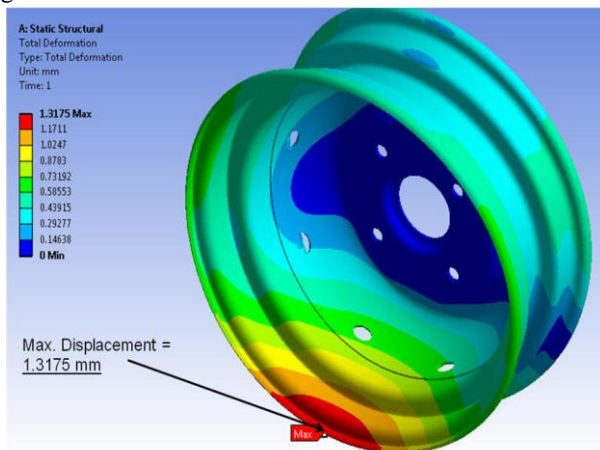


Fig. 3:- Displacement plot of existing rim

Vonmises Stresses introduced in rim are as shown in fig. 4

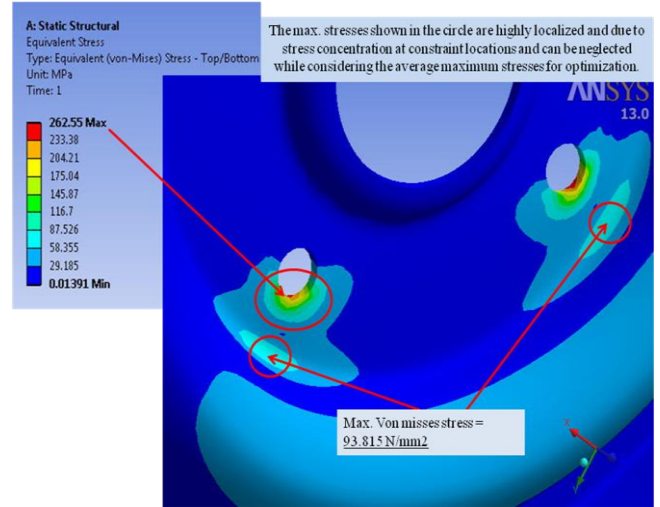


Fig. 4:- vonmises stresses consist in existing rim

From the analysis of Existing rim following results were observed.

Car rim	Maximum displacement (mm)	Maximum stress (N/mm ²)
Existing	1.1357	93.82

Table 2: Results of existing car rim.

As the values of displacement & stress were within the permissible range, we will repeat the procedure for next case by reducing the rim thickness. The results of no. of iterations were as shown in table 3.

Outer thicknes s (mm)	Inner thicknes s (mm)	Displacemen t (mm)	Vonmises stress(n/mm ²)
2.75	2.75	1.5438	110.33
2.5	2.5	1.8395	131.76
2.25	2.25	2.2638	160.03
2.	2.25	2.3563	160.92
2	2.5	2.4048	133.2

Table 3: Results of iteration

For optimum condition displacement of rim is as shown in Fig. 5

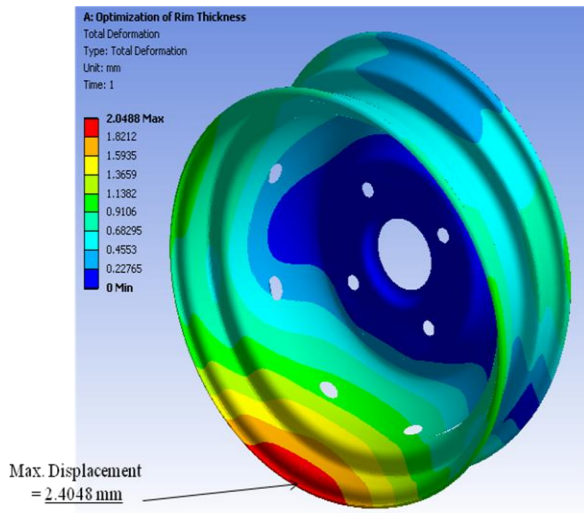


Fig. 5:- Displacement of rim in its optimum condition

von mises Stresses in rim at its optimum condition are as shown in Fig. 6

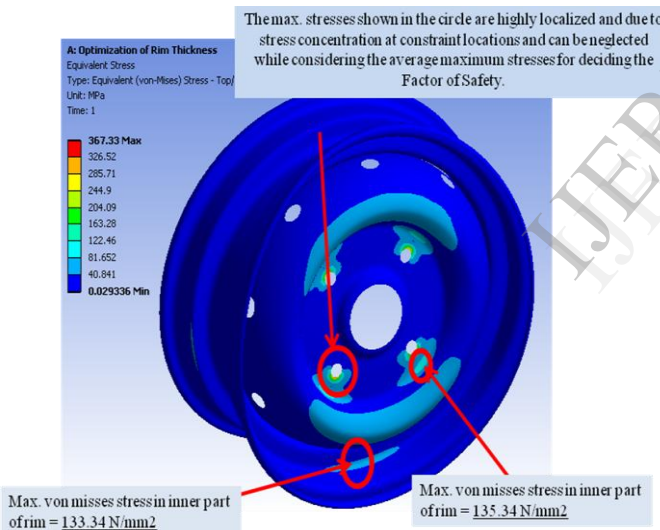


Fig. 6:- vonmises stresses in rim at its optimum condition

4 Experimental setup:-

For experimental stress measurement purpose strain gauge with strain indicator is used. To measure the stresses induced in rim by experimentally is very difficult task because it requires development of die for applying load. There for to validate the results in the FEA analysis obtained by Ansys software, consider a simple object which consist same geometry as like rim with same material property and boundary conditions.

The simple testing component used for analysis is shown in fig. 7.

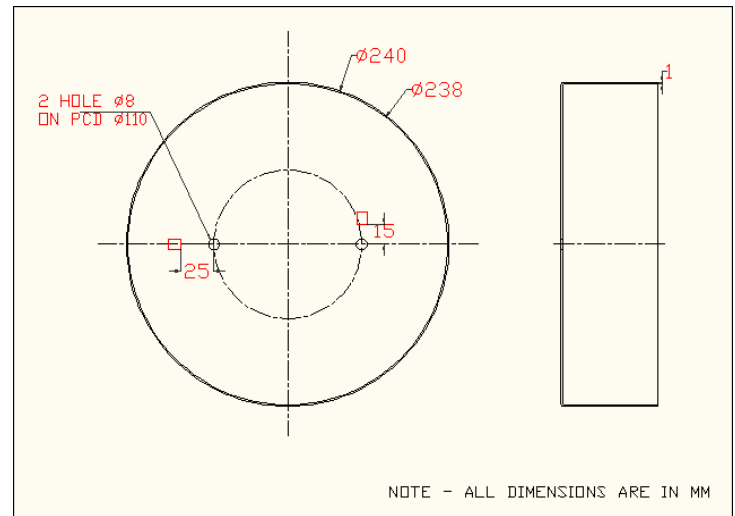


Fig. 7:- 2D view of testing component

Where,

□ Shows location of strain gauges for strain measurement.

The values of stresses in shown location are measured with strain gauge. the experimental setup as shown in Fig.8



Fig. 8 Experimental set up for stress analysis.

The resultant stresses obtained by stress analysis are as shown in Table 4

Sr. No.	Load	Stress value	Direction
1	246 N	100	Along Y axis (in vertical Direction)

2	246 N	45	Along X axis (in horizontal Direction)
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Table 4. Experimental stress analysis in testing component.

Same component is tested for the given load in ansys software. The compared results of both are as shown in Table 5.

Sr. No	Load	Stress (N/mm ²) for Ansys	Stress(N/mm ²) for Experimental	% of difference
1	246 N	110.5454	100	10.5454
2	246 N	46.96	45	4.356

Table 5:- comparison of experimental and analytical results.

From above table it is shown that stress values in experimental analysis and analytical analysis are same.

5 Conclusion:-

This work presents weight optimization of car rim using finite element method for maximum stress of 135 N/mm². Using FEA software ANSYS directly 3-D discretised model of rim is build with shell 281 elements. The thickness of rim was reduced from 3mm (both for outer and inner) to outer 2 mm and inner 2.5 mm. This reduction was 14.68% for weight. Also, for validation of results similar kind of component is tested experimentally and analytically which shows experimental results are very close with analytical results. This shows that ansys is the valid software for stress analysis. Some deviation occurred in experimental as well as analytical result is due to improper mounting of strain gauge, climatic errors and loading unloading errors.

6 Reference:-

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